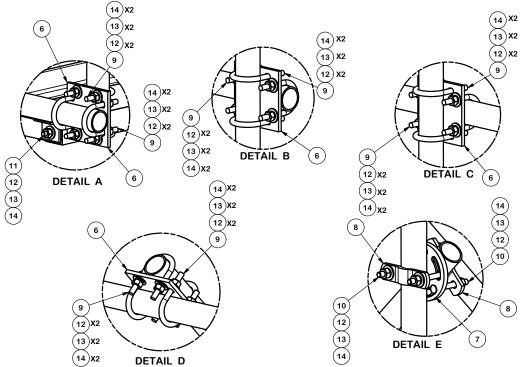


2-3/8" O.D. VERTICAL MOUNTING PIPES						
ASSEMBLY NO.	PART "A"	LENGTH "B"	UNIT WT. "C"	NET WT. "D"	<b>TOTAL WEIGHT</b>	
RTP14	PIPE NO	PIPE NOT INCLUDED, ONLY CONNECTION HDW.				
RTP14-496	P296	96"	30.76	123.04	1019.04	
RTP14-4126 P2126		126"	40.75	163.00	1059.78	

	PARTS LIST							
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.		
1	6	X-232696	BALLAST TRAY WELDMENT - SITE PRO 1		66.53	399.19		
2	2	X-RTP14	FRONT AND BACK HORIZONTAL TRAY SUPPORT WELDMENT		64.38	128.77		
3	1	P2174	2-3/8" OD X 174" SCH 40 GALVANIZED PIPE	174	55.75	55.75		
4	3	P2126	2-3/8" OD X 126" SCH 40 GALVANIZED PIPE	126"	40.75	122.26		
5	2	P284	2-3/8" X 84" SCH 40 GALVANIZED PIPE	84	26.91	53.82		
6	14	SCX1	CROSSOVER PLATE 2-3/8" X 2-3/8"	6	3.71	51.92		
7	4	X-127594	FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.48	9.93		
8	8	X-100064	CLAMP (S) (4" V-CLAMP) GALVANIZED		0.91	7.30		
9	56	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.26	14.39		
10	16	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4	0.27	4.32		
11	24	G1202	1/2" x 2" HDG HEX BOLT GR5	2	0.18	4.22		
12	152	G12FW	1/2" HDG USS FLATWASHER	0.095	0.03	5.18		
13	152	G12LW	1/2" HDG LOCKWASHER	.125	0.01	2.11		
14	152	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	10.89		
15	4	Α	2-3/8" O.D. SCH. 40 PIPE	В	С	D		



## **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
MOUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

## DESCRIPTION

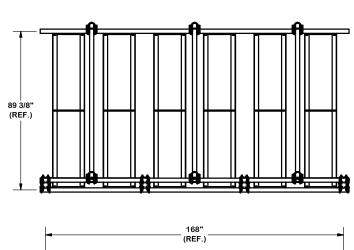
14' ROOFTOP PIPE FRAME

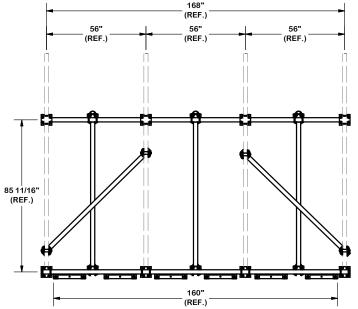


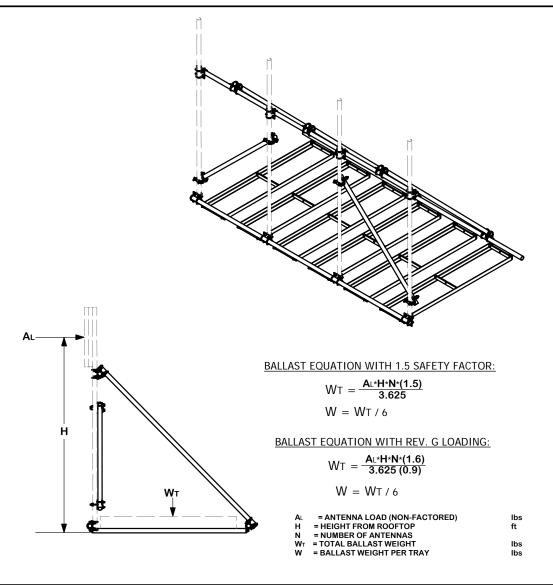
Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Dallas, TX

CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	_
		CEK 1/5/2015		SEE ASSEMBLY NO.	0
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	т :
81	02	CUSTOMER	BMC 3/11/2015	RTP14	2







TOLERANCE NOTES
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES
LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES
BENDS ARE ± 1/2 DEGREE
ALL OTHER MACHINING (± 0.030")
ALL OTHER ASSEMBLY (+ 0.060")

PROPRIETARY NOTE:
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DESCRIPTION 14' ROOFTOP PIPE FRAME



Engineering Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

						/ C			
CPD N	CPD NO. DRAWN BY		ENG. APPROVAL		PART NO.		N		
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